



ARC WELDING MACHINE

COMMANDO 400i CC

This professional welder built for tough working condition, with no-loaded voltage up to 77V, it can weld cellulose rod well, and as it is a DC welder, it also have good performance against basic and acid rod, so it is a wise choice for E6010,E6011,E6013, E7014,E7018,E7024,etc. it is a welder targeting on project of Pipeline, Heavy fabrication, Plant construction, Pressure vessels, Shipbuilding, Process project,etc.

FEATURES

- #.Robust, built for heavy environmental condition.
- #.Fully featured and user-friendly control panel with digital display allows precise setting of welding current.
- #.Adjustable ARC force and Hot Start can ensure a good welding result against any harsh situation, and more flexible to achieve different welding demands with a smooth start of the electrode and prevent sticking of the electrode in the weld pool.
- #.Excellent rutile, basic and cellulosic stick welding performance with premium arc characteristics.

SPECIFICATION

MODEL NAME	COMMANDO 400i CC
INPUT VOLTAGE	3P415V \pm 15%
FREQUENCY	50/60Hz
RATED INPUT CURRENT	23A
OUTPUT CURRENT	30-400A
ARC FORCE	1-100
DUTY CYCLE	60%
EFFICIENCY	\geq 85%
INSULATION GRADE	F
HOUSING PROTECTION GRADE	IP21
DIMENSION L x W x H	510*265*445mm
WEIGHT APPROX.	20kg